

## PROCEDURE FOR EVALUATION CARBON FOOTPRINT PROCEDURE OF SINGLE-USE PLASTIC ITEMS AND THEIR SUBSTITUTION

The procedure developed in partnership with the Department of Industrial and Information Engineering and Economics of the University of L'Aquila wants to highlight the carbon dioxide equivalent emissions that are avoided thanks to reduction, deletion or substitution of single-use plastic items. Reduction or deletion policies have a clear impact on plastic waste direct pollution decrease, but often they also have effect to reduce the lifecycle greenhouse emissions of these components.

The methodology to be referred is the Life Cycle Assessment (LCA, ISO14040), that records every environmental impact of a product (good or service) with the cradle-to-grave approach, from the raw material for its creation are extracted from subsoil, to the end of life management (waste), passing through all the production, assembly, transport, distribution and use phases. When this methodology is applied only to environmental impact related to global warming (greenhouse effect), it is called Carbon Footprint (ISO 14067) because carbon emissions (in the carbon-dioxide form, CO<sub>2</sub>) are the main cause of global-scale impact in this category.

Indeed, the developed procedure starts from a meticulous and massive bibliographic research on scientific papers, international reports and publications on LCA and carbon footprint analysis on singleuse plastic items. This research allowed to obtain  $CO_2$  equivalent values that are emitted during some products or some products' categories lifecycle. Therefore, this research allowed to group single-use plastic items in some significant categories, for which the dataset would be more complete and especially would be greater for the businesses' interest in adopting PFC certification.

For all the categorized items, all the common plastic materials (PET, PVC, HDPE, LDPE, PP, PS) has been considered. With this approach, it has been possible to realize summarized matrix, where in each product or material category has been identified a kg CO<sub>2eq</sub>/kg plastic value.

The functional unit, i.e. the reference on which the impact value has been estimated, is in fact the kg of plastic, set from the weight of the individual object. This is by far the most used reference in the literature for this analysis.

The categories identified are those in Table 1. In particular, the category "films" refers to packaging, primary, secondary or tertiary, which wraps many products [1, 2]. The category "garbage bags" includes the various sizes (expressed in volume) of garbage bags [3].

The category "bottles" includes all types of single-use plastic bottles and therefore are characterized by different weights [4, 5]. The category "other packaging" includes all those particular types of packaging, other than films, which have different characteristics and shapes [6, 7]. In addition, the category "detergent bottles" includes single-dose containers for hygiene in general [8, 9]. Finally, the category "crockery" includes all disposable plastic tableware: plates, forks, knives, spoons, mixers, etc., considering a mediated impact between these different product categories [10].



Table 1: products' categories identified

CATEGORIES
Films
Garbage bags
Bottles
Other packaging
Detergent bottles
Other (general cases and packaging)
Crockery

Some more general reports have also been identified [11, 12], which have made possible to develop the category defined as "other", which includes all the objects of the most various nature that can be considered disposable. In these reports, the CO<sub>2</sub> emissions related to plastic objects, in different materials, are estimated throughout the product lifecycle: starting from the extraction of petroleum products, to refining process to obtain plastic material, to processing in order to obtain finished products and the end of life, divided into "incineration", "recycling" and "landfill" [13]. The "use" phase is not considered, which has negligible impact compared to the others.

The conducted analysis has also allowed us to evaluate the parameters that most influence the values of equivalent greenhouse gas emissions of single-use plastic products [14]. Among these, the end-of-life management [15], the possible phases of raw materials transport, semi-finished and finished products [1, 16] and the energy mix of electricity production in the geographical context of reference [17] certainly have a strong impact.

The second phase of the assessment allows the analysis of the impact in terms of greenhouse gas emissions, also for the hypotheses of single-use plastics substitution. Three main scenarios have therefore been identified: a) use of products made of compostable plastic materials; (b) use of reusable objects several times; (c) permanent disposal of plastic products by the process reorganization. Only in the latter case, the benefit of  $CO_2$  reduction is total.

In the other two cases, it is necessary to compare the CO<sub>2</sub> value estimated by the life cycle of the compostable plastic object and the multipurpose object with the value of the initial case, obtaining a net benefit [18, 19]. Therefore, the literature analysis on product categories has also been repeated considering biodegradable plastic materials (PLA, PHA, bio-PET, bio-PE, etc. [11, 20]), but also paper, tetrapak, kraftpaper and wood and objects in multi-use material (glass, aluminium) [21].

In this way, the benefit obtained from the replacement of single-use plastic objects and the difference in the carbon footprint with the considered hypotheses of substitution, is clear and allows to direct the



choice of replacement towards opportunities that further reduce the equivalent CO2 associated with the product chain (Figure 1). It is also appropriate to point out that, in the case of multi-use material, the impact is divided into the average number of times of item usage.



Figure 1: Flowchart of the proposed procedure. In the left part, the section on impact assessment when single-use plastic objects are used, in the right part when these are replaced by compostable materials or multi-use objects. Input data from Plastic Assessment

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## **RESEARCH GROUP**

Dr. *Davide Di Battista* – Researcher of the University of L'Aquila and teacher of "Life Cycle Assessment of Productive Systems" in the University of Teramo

Eng. *Simona Abbate* – Environmental Engineer, Ph.D. Candidate of the University of L'Aquila, Department of Industrial and Information Engineering and Economics

Eng. *Luca Di Paolo* – Environmental Engineer, Ph.D. Student of the University of L'Aquila, Department of Industrial and Information Engineering and Economics

Eng. Eliseo Celani – Mechanical Engineer, University of L'Aquila, Plastic Free Certification s.b.r.l.